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IS : 10671 - 1983

Indian Standard
SPECIFICATION FOR
MANGO SEED KERNELS AS
LIVESTOCK FEED INGREDIENT

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MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110002

Indian Standard

SPECIFICATION FOR MANGO SEED KERNELS AS LIVESTOCK FEED INGREDIENT

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AMENDMENT NO. 1 NOVEMBER 1987

TO

IS:10671-1983 SPECIFICATION FOR MANGO SEED
KERNELS AS LIVESTOCK FEED INGREDIENT

(Page 7, clause A-2.3, line 3) - Substitute
'(see IS:4905-1968*)' for '(see IS:4905-1960*)'.

(Page 7, foot-note with '*' mark) Substitute
the following for the existing foot-note:

'*Methods for random sampling (first
revision).'

(Page 8, clause A-5.1.2, line 1) - Substitute
'sample' for 'samples'.

(AFDC 15)

Reprography Unit, BIS, New Delhi, India

AMENDMENT NO. 2 JULY 1995
TO
IS 10671 : 1983 SPECIFICATION FOR MANGO
SEED KERNELS AS LIVESTOCK FEED
INGREDIENT

(*Page 5, clause 5.2, line 2*) — Substitute 'IS 1070 : 1992' for 'IS : 1070 - 1977' and in the corresponding foot-note, substitute 'Reagent grade water (*third revision*)' for the existing foot-note.

(*Page 7, clause A-2.3, line 3*) — Substitute 'IS 4905 : 1968' for 'IS : 4905 - 1960'.

(FAD 5)

Reprography Unit, BIS, New Delhi, India

Indian Standard
**SPECIFICATION FOR
MANGO SEED KERNELS AS
LIVESTOCK FEED INGREDIENT**

0. FOREWORD

0.1 This Indian Standard was adopted by the Indian Standards Institution on 30 September 1983, after the draft finalized by the Animal Feeds Sectional Committee had been approved by the Agricultural and Food Products Division Council.

0.2 The present shortage of feed and fodder has led the nutritionist to evaluate new feed from the agricultural by-products and industrial waste products. Mango seed kernels has been found suitable in compounding cattle feed.

0.3 It is hoped that this standard will help in making available a right quality of this product to compound livestock feed industry.

0.4 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS:2-1960*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1. SCOPE

1.1 This standard prescribes the requirements and the methods of sampling and test for mango seed kernel for use as an ingredient in livestock feed.

2. REQUIREMENTS

2.1 Description— The material shall be free from adulterants, musty and stale odour, sour and rancid taste and from lumps, dirt and extraneous matter including iron or other metallic pieces. The material shall be free from visible fungus or insect infestation.

*Rules for rounding off numerical values (*revised*).

2.2 The material shall also conform to the requirements given in Table 1.

TABLE 1 REQUIREMENTS FOR MANGO SEED KERNELS

SL No.	CHARACTERISTIC	REQUIREMENT	METHOD OF TEST, REF TO
			CI No. of IS : 7874 (Part 1)-1975*
(1)	(2)	(3)	(4)
i)	Moisture, percent by mass, <i>Max</i>	10.0	4
ii)	Crude protein ($N \times 6.25$), percent by mass, <i>Min</i>	5.0	5
iii)	Crude fat or ether extract, percent by mass, <i>Min</i>	12.0	7
iv)	Crude fibre, percent by mass, <i>Max</i>	3.0	8
v)	Acid insoluble ash, percent by mass, <i>Max</i>	1.0	10

NOTE — The values specified for the characteristics at Sl No. (ii) to (v) are on moisture-free basis.

*Methods of tests for animal feeds and feeding stuffs: Part 1 General methods.

3. PACKING AND MARKING

3.1 Packing — Unless otherwise agreed to between the purchaser and the supplier, the material shall be packed in sound jute bags. The mouth of each bag shall be either machine-stitched or rolled over and hand-stitched with strong jute twine.

3.2 Marking — Each bag shall be marked with the following information, legibly and indelibly:

- Name of the material;
- Name of the manufacturer;
- Batch or code number;
- Net mass in kg, when packed; and
- Date of packing.

3.2.1 Each bag may also be marked with the ISI Certification Mark.

NOTE — The use of the ISI Certification Mark is governed by the provisions of the Indian Standards Institution (Certification Marks) Act and the Rules and Regulations made thereunder. The ISI Mark on products covered by an Indian Standard conveys the assurance that they have been produced to comply with the requirements of that standard under a well-defined system of inspection, testing and quality control which is devised and supervised by ISI and operated by the producer. ISI marked products are also continuously checked by ISI for conformity to that standard as a further safeguard. Details of conditions under which a licence for the use of the ISI Certification Mark may be granted to manufacturers or processors, may be obtained from the Indian Standards Institution.

4. SAMPLING

4.1 The method of drawing representative samples of the material and the criteria for conformity shall be as prescribed in Appendix A.

5. TESTS

5.1 The tests shall be carried out as prescribed in col 4 of Table 1.

5.2 **Quality of Reagents** — Unless specified otherwise, pure chemicals and distilled water (*see* IS: 1070-1977*) shall be employed in tests.

NOTE — 'Pure chemicals' shall mean chemicals that do not contain impurities which affect the results of analysis.

APPENDIX A

(*Clause 4.1*)

SAMPLING OF MANGO SEED KERNEL AND CRITERIA FOR CONFORMITY

A-1. GENERAL REQUIREMENTS

A-1.0 In drawing, preparing, storing and handling samples, care should be taken that the properties of the material are not affected. The following precautions and directions shall be observed.

A-1.1 Samples shall be taken in a protected place not exposed to damp air, dust or soot.

A-1.2 The sampling instrument shall be clean and dry when used.

*Specification for water for general laboratory use (*second revision*).

A-1.3 Precautions shall be taken to protect the samples, the material being sampled, the sampling instrument and the containers for samples from adventitious contamination.

A-1.4 The samples shall be placed in clean and dry containers. The sample containers shall be of such a size that they are almost completely filled with the sample.

A-1.5 Each container shall be sealed air-tight with a stopper or a suitable closure after filling in such a way that it is not possible to open and reseal it without detection, and shall be marked with full details of sampling, date of sampling, batch or code number, name of the manufacturer and other important particulars of the consignment.

A-1.6 The samples shall be stored in such a manner that there is no deterioration of the material.

A-1.7 Sampling shall be done by a person agreed to between the purchaser and the vendor and if desired by any of them, in the presence of the purchaser (or his representative) and the vendor (or his representative).

A-2. SCALE OF SAMPLING

A-2.1 Lot — All the bags in a single consignment of the material drawn from a single batch of manufacture shall constitute a lot. If a consignment is declared to consist of different batches of manufacture, the batches shall be grouped separately and the bags in each group shall constitute separate lots.

A-2.1.1 Samples shall be tested from each lot for ascertaining conformity of the material to the requirements of this specification.

A-2.2 The number of bags to be selected from the lot shall depend on the size of the lot and shall be in accordance with col 1 and 2 of Table 2.

TABLE 2 NUMBER OF BAGS TO BE SELECTED FOR SAMPLING

LOT SIZE	NUMBER OF BAGS TO BE SELECTED
<i>N</i>	<i>n</i>
(1)	(2)
Up to 50	2
51 to 100	3
101 to 300	4
301 to 500	5
501 and above	7

A-2.3 The bags shall be chosen at random from a lot and for this purpose a random number table as agreed to between the purchaser and the vendor shall be used (*see* IS:4905-1960*). If such a table is not available the following procedure shall be adopted.

Starting from any bag count 1, 2, 3, etc, up to r and so on, in a systematic manner and withdraw the r th bag, r being the integral part of N/n , where N is the total number of bags in the lot, and n the number of bags to be selected according to Table 2.

A-3. TEST SAMPLES AND REFEREE SAMPLES

A-3.1 Preparation of Individual Samples — Draw with an appropriate sampling instrument, equal quantities of the material from the top, bottom and the sides of each bag selected according to Table 2. The total quantity of the material drawn from each bag shall be not less than 1.5 kg. Mix all the portions of the material drawn from the same bag thoroughly. Take out about 0.75 kg of the material and divide it into three equal parts. Each portion, thus obtained, shall constitute the test sample representing that particular bag and shall be transferred immediately to clean and dry sample containers. These shall be labelled with particulars given in A-1.5. The individual sample thus obtained as above shall be formed into three sets in such a way that each set has a test sample representing each bag selected. One of the sets shall be for the purchaser, another for the vendor, and the third for the referee.

A-3.2 Preparation of Composite Sample — From the mixed material from each selected bag, remaining after the individual samples have been taken, equal quantities of the material from each bag shall be taken and mixed together so as to form a composite sample weighing not less than 0.75 kg. This composite sample shall be divided into three equal parts and transferred to clean and dry containers and labelled with particulars given under A-1.5 and sealed airtight. One of these samples shall be for the purchaser, another for the vendor, and the third as the referee sample.

A-3.3 Referee Samples — Referee samples shall consist of a set of test samples (*see* A-3.1) and a composite sample (*see* A-3.2) and shall bear the seal of the purchaser and the vendor and shall be kept at a place agreed to between the two.

A-4. NUMBER OF TESTS

A-4.1 Test for crude protein shall be conducted individually on each of the samples constituting a set of test samples (*see* A-3.1).

*Methods for random sampling.

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A-4.2 Tests for the remaining characteristics prescribed in Table 1 shall be conducted on the composite sample (*see* A-3.2).

A-5. CRITERIA FOR CONFORMITY

A-5.1 The lot shall be declared as conforming to the requirements of this specification if A-5.1.1 and A-5.1.2 are satisfied.

A-5.1.1 *Crude Protein* — The test results on each of the test samples shall be recorded. The mean and range of the test results shall be calculated as below:

$$\text{Mean (} \bar{X} \text{)} = \frac{\text{Sum of test results}}{\text{Number of test results}}$$

$$\text{Range (} R \text{)} = \text{Difference between the maximum and the minimum values of the test results.}$$

If the expression ($\bar{X} - 0.4 R$) is greater than or equal to the corresponding requirements for the crude protein, the lot shall be considered to have satisfied this requirement.

A-5.1.2 All the test results of the composite samples (*see* A-4.2) shall meet the corresponding specification requirements.

(Continued from page 2)

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Base Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>
Length	metre	m
Mass	kilogram	kg
Time	second	s
Electric current	ampere	A
Thermodynamic temperature	kelvin	K
Luminous intensity	candela	cd
Amount of substance	mole	mol

Supplementary Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>
Plane angle	radian	rad
Solid angle	steradian	sr

Derived Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>	<i>Definition</i>
Force	newton	N	1 N = 1 kg. m/s ²
Energy	joule	J	1 J = 1 N.m
Power	watt	W	1 W = 1 J/s
Flux	weber	Wb	1 Wb = 1 V.s
Flux density	tesla	T	1 T = 1 Wb/m ²
Frequency	hertz	Hz	1 Hz = 1 c/s (s ⁻¹)
Electric conductance	siemens	S	1 S = 1 A/V
Electromotive force	volt	V	1 V = 1 W/A
Pressure, stress	pascal	Pa	1 Pa = 1 N/m ²

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Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002

Telephones : 26 60 21, 27 61 31

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Regional Offices:

Western : Novelty Chambers, Grant Road
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 Southern : C. I. T. Campus
 Northern : B69, Phase VII

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